

Safety Data Sheet



1. Identification

Product Information: M230-0472
Product Name: FIL-STIK® BIRMINGHAM FORGE
Recommended Use: Surface Preparation or Protection
Supplied by: Mohawk Finishing Products
 Division of RPM Industrial Coatings Group
 3194 B Hickory Blvd
 Hudson, NC 28638
 USA
Company Phone No: (800) 522-8266
Emergency Phone No. CHEMTREC: (800) 424-9300
International Emergency No. CHEMTREC: (703) 527-3887 (Collect calls are accepted)

2. Hazards Identification

GHS Classification

Carc. 2

Symbol(s) of Product



Signal Word

Warning

GHS HAZARD STATEMENTS

Carcinogenicity, category 2 H351 Suspected of causing cancer.

GHS SDS PRECAUTIONARY STATEMENTS

P280 Wear eye protection/ face protection.
 P405 Store locked up.
 P201 Obtain special instructions before use.
 P308+P313 IF exposed or concerned: Get medical advice/attention.

3. Composition/Information on ingredients

<u>Chemical Name</u>	<u>CAS-No.</u>	<u>Wt. %</u>	<u>GHS Symbols</u>	<u>GHS Statements</u>
paraffin wax	8002-74-2	30-60	GHS07	H332
titanium dioxide	13463-67-7	1-5	GHS08	H351
crystalline silica	14808-60-7	0.1-1	No Information	No Information
carbon black	1333-86-4	0.1-1	GHS02	H251

The exact percentage (concentration) of ingredients is being withheld as a trade secret.

The text for GHS Hazard Statements shown above (if any) is given in the "Other information" Section.

4. First-aid Measures



FIRST AID - EYE CONTACT: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

FIRST AID - SKIN CONTACT: IF ON SKIN: Gently wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention.

FIRST AID - INGESTION: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF exposed or if you feel unwell: Call a POISON CENTER or doctor/physician.

FIRST AID - INHALATION: IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. IF exposed or if you feel unwell: Call a POISON CENTER or doctor/physician.

5. Fire-fighting Measures

SPECIAL FIREFIGHTING PROCEDURES: This product is not expected to burn under normal conditions of use.

FIREFIGHTING EQUIPMENT: None.

6. Accidental Release Measures

ENVIRONMENTAL MEASURES: No Information

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Sweep up or vacuum up spillage and collect in suitable container for disposal.

7. Handling and Storage



HANDLING: Avoid inhalation and contact with eyes, skin, and clothing. Wash hands thoroughly after handling and before eating or drinking. In keeping with safe handling practices, avoid ignition sources (smoking, flames, pilot lights, electrical sparks); ground and bond containers when transferring the material to prevent static electricity sparks that could ignite vapor and use spark proof tools and explosion proof equipment. Empty containers may retain product residue or vapor. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose container to heat, flame, sparks, static electricity, or other sources of ignition. Any of these actions can potentially cause an explosion that may lead to injury.

STORAGE: Keep containers closed when not in use. Store in cool well ventilated space away from incompatible materials.

8. Exposure Controls/Personal Protection

Ingredients with Occupational Exposure Limits

<u>Chemical Name</u>	<u>ACGIH TLV-TWA</u>	<u>ACGIH-TLV STEL</u>	<u>OSHA PEL-TWA</u>	<u>OSHA PEL-CEILING</u>
paraffin wax	2 mg/m3	N.D.	N.D.	N.D.
titanium dioxide	0.2 mg/m3	N.D.	15 mg/m3	N.D.
crystalline silica	0.025 mg/m3	N.D.	50 µg/m3	N.D.
carbon black	3 mg/m3	N.D.	3.5 mg/m3	N.D.

Further Advice: MEL = Maximum Exposure Limit OES = Occupational Exposure Standard SUP = Supplier's Recommendation
Sk = Skin Sensitizer N.E. = Not Established N.D. = Not Determined

Personal Protection



RESPIRATORY PROTECTION: In case of insufficient ventilation wear suitable respiratory equipment.



SKIN PROTECTION: For prolonged or repeated contact use protective gloves.



EYE PROTECTION: Safety glasses



OTHER PROTECTIVE EQUIPMENT: No Information



HYGIENIC PRACTICES: It is good practice to avoid contact with the product and/or its vapors, mists or dust by using appropriate protective measures. Wash thoroughly after handling and before eating or drinking.

9. Physical and Chemical Properties

Appearance:	Solid	Physical State:	Solid
Odor:	None to Very Faint	Odor Threshold:	Not Determined
Density, g/cm3:	1.008	pH:	Not Determined
Freeze Point, °F:	Not Determined	Viscosity:	Not Determined
Solubility in Water:	Not Determined	Partition Coefficient, n-octanol/ water:	Not Determined
Decomposition temperature, °F:	Not Determined	Explosive Limits, %:	Not Determined
Boiling Range, °F:	Not determined	Flash Point, °F:	320 ° F
Combustibility:	Supports Combustion	Auto-Ignition Temperature, °F:	Not Determined
Evaporation Rate:	Slower than Diethyl Ether	Vapor Pressure, mmHg:	Not determined
Vapor Density:	Not Determined	Color:	Gray
N.I. = No Information			

10. Stability and reactivity

STABILITY: Stable under normal conditions.

CONDITIONS TO AVOID: Not applicable.

INCOMPATIBILITY: None known.

HAZARDOUS DECOMPOSITION PRODUCTS: Not determined.

11. Toxicological information



Practical Experiences

EMERGENCY OVERVIEW: No Information**EFFECT OF OVEREXPOSURE - EYE CONTACT:** No Information**EFFECT OF OVEREXPOSURE - INGESTION:** No Information**EFFECT OF OVEREXPOSURE - INHALATION:** No Information**EFFECT OF OVEREXPOSURE - SKIN CONTACT:** No Information**CARCINOGENICITY:** May cause cancer.

This product contains Titanium Dioxide, which is listed by IARC as possibly carcinogenic to humans (Group 2B). This listing is based on inadequate evidence of carcinogenicity in humans and sufficient evidence in experimental animals. This classification is relevant when exposed to titanium dioxide in dust or powder form only, including cured product that is subject to sanding, grinding, cutting, or other surface preparation activities.

PRIMARY ROUTE(S) OF ENTRY:

Acute Toxicity Values

The acute effects of this product have not been tested. Data on individual components are tabulated below

<u>CAS-No.</u>	<u>Chemical Name</u>	<u>Oral LD50</u>	<u>Dermal LD50</u>	<u>Vapor LC50</u>
8002-74-2	paraffin wax	>3750 mg/kg Rat	>3600 mg/kg Rabbit	>14 mg/l
13463-67-7	titanium dioxide	>10000 mg/kg Rat	>10000 mg/kg Rabbit	>20 mg/l
14808-60-7	crystalline silica	>5000 mg/kg	>5000 mg/kg	>20 mg/l Rat
1333-86-4	carbon black	>5000 mg/kg Rat	>3000 mg/kg Rabbit	>20 mg/l

N.I. = No Information

12. Ecological information

ECOLOGICAL INFORMATION: Ecological evaluation of this material has not been performed; however, do not allow the product to be released to the environment without governmental approval/permits.

13. Disposal Information



Product

DISPOSAL METHOD: Waste from this material may be a listed and/or characteristic hazardous waste. Dispose of material, contaminated absorbent, container and unused contents in accordance with local, state, and federal regulations.

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Sweep up or vacuum up spillage and collect in suitable container for disposal.

14. Transport Information

SPECIAL TRANSPORT PRECAUTIONS: No Information

DOT: NON REGULATED
IATA: NON REGULATED
IMDG: NON REGULATED

15. Regulatory Information

U.S. Federal Regulations:

CERCLA - SARA Hazard Category

This product has been reviewed according to the EPA 'Hazard Categories' promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and is considered, under applicable definitions, to meet the following categories:

Chronic Health Hazard

SARA SECTION 313

This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendment and Reauthorization Act of 1986 and 40 CFR part 372:

No Sara 313 components exist in this product.

TOXIC SUBSTANCES CONTROL ACT

This product contains the following chemical substances subject to the reporting requirements of TSCA 12(B) if exported from the United States:

No TSCA components exist in this product.

U.S. State Regulations:

CALIFORNIA PROPOSITION 65



WARNING: Cancer - www.P65Warnings.ca.gov.

Titanium Dioxide, Cancer, 2.1285%

NOTICE

Constituents of this product may include crystalline silica which, if inhalable, may cause silicosis, a form of progressive pulmonary fibrosis. Inhalable crystalline silica is listed by IARC as a group I carcinogen (lung) based on sufficient evidence in

16. Other Information

Revision Date: 7/28/2025 Supersedes Date: 8/10/2024
Reason for revision: Product Composition Changed
Substance and/or Product Properties Changed in Section(s):
02 - Hazards Identification
08 - Exposure Controls/Personal Protection
09 - Physical & Chemical Information
14 - Transportation Information
15 - Regulatory Information
Datasheet produced by: Regulatory Department

HMIS Ratings:

Health:	2	Flammability:	0	Reactivity:	0	Personal Protection:	X
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Volatile Organic Compounds, gr/ltr: 0

The information on this sheet corresponds to our present knowledge. It is not a specification and it does not guarantee specific properties. The information is intended to provide general guidance as to health and safety based upon our knowledge of the handling, storage, and use of the product. It is not applicable to unusual or non-standard uses of the product where instructions and recommendations are not followed.

Only the original U.S. - English version is authoritative.